

THANKTECH



Self-clinching standoff Catalogues

www.thank-tech.com

Company profile

A manufacturing factory



ThankTech Co., Ltd is a professional manufacturer of precision hardware accessories. Its products are mainly used in home appliances, automobiles and motor vehicles, communication equipment, printers, bank ATM smart terminals, fingerprint locks and other fields.

Since our inception, the company has possessed a group of professional production and technical personnel. In the development process, it pays special attention to product quality and technological level, and uses management ideas such as ISO9000, TS16949, TQM and so on. The company takes technology as the forerunner, provide technical consultation, design and modification of various product manufacturing according to the needs of different customers, provide customers with technical services such as the best solution.

According to development needs, the company has purchased a large number of high-precision manufacturing equipment, such as CNC lathes, CNC milling machines, CNC grinders and precision presses etc. The company has always been adhering to science and technology, relying on first-class technology, first-class products, first-class service to promote the development of the hardware market, strive to keep pace with the international advanced level.

ThankTech Co is willing to develop a wide range of substantial win-win cooperation in various fields with various hardware manufacturers or sellers all over the world.



Production Capability

The most complete equipment



Automatic Lathe



CNC Lathe



Stamping equipment



Screw Machine



Precision Grinding machine



Ultraprecision Machining

Auto Lathe turning: OD Φ 0.5-20mm / Tolerance ± 0.01 mm

CNC Lathe turning: OD Φ 0.5-250mm / Tolerance ± 0.005 mm

CNC Milling: 800x600mm (LxW) / Tolerance ± 0.05 mm

Grinding: Tolerance ± 0.002 mm

Screw heading & rolling: Metric M0.8-M36 /
Unified Imperial #0-2"

Stamping: 1200T max

Quality Control

Attitude is everything



ThankTech has advanced quality control systems and testing equipment, it able to achieve quality control goals from raw materials to finished products, from IOC to PQC to OQC, in accordance with a complete quality system

IQC → **PQC** → **OQC** → **QA**



Projector



Coating Analyzer



CMM



Pull Tester



Salt Spray tester



Durometer



Tensile Machine



Automatic Optic Inspector

Tables of contents

Standard parts & OEM parts



Standard parts



Captive panel screw



Self clinching nut



Self clinching standoff



Self clinching studs



hex standoff spacer



Brass insert nut

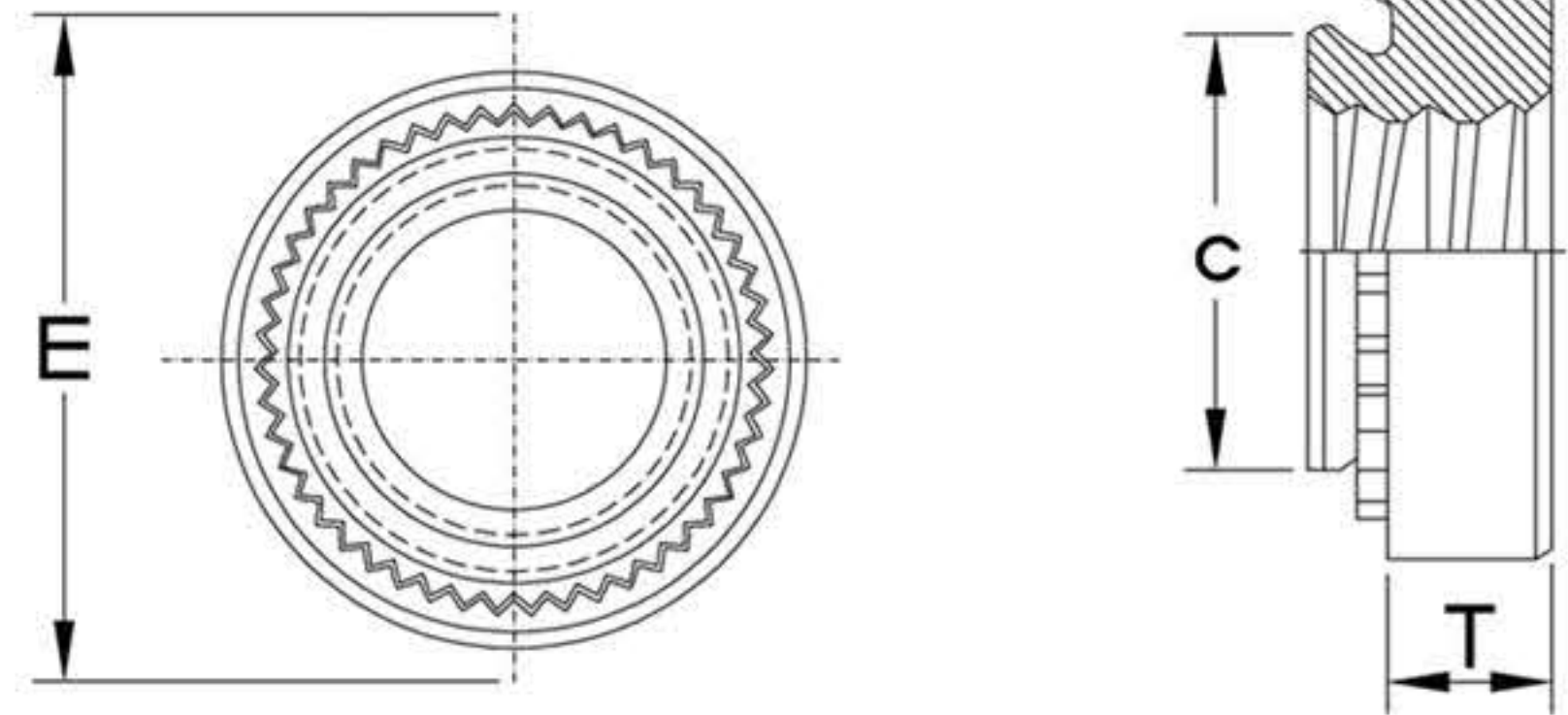


CNC

压铆螺母 NUTS



S - M3 - 2 ZI
 ↓ ↓ ↓ ↓
 Type and Code Shank Finish
 Material Thted Code



(Clinching profile may vary)

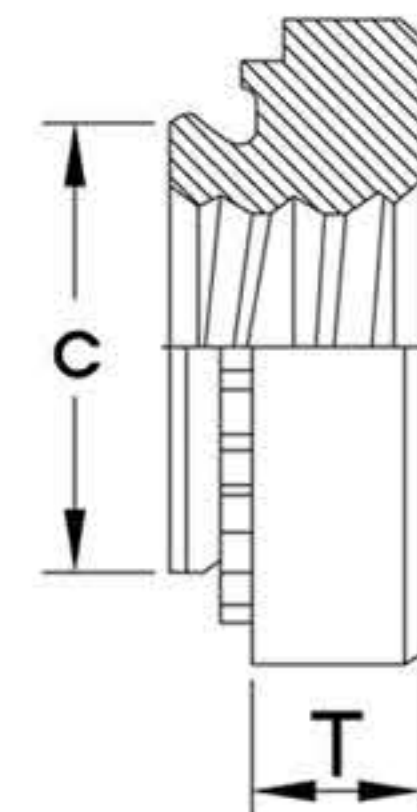
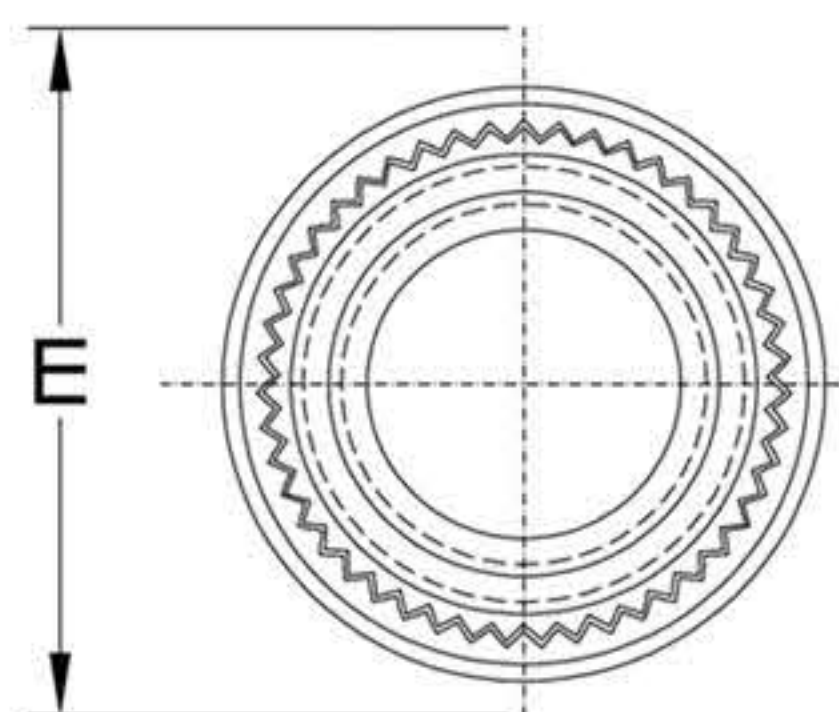
All dimensions are in millimeters.

METRIC (公制)

螺纹尺寸 Tread size	型号TYPE		螺纹码 Thread Code	底端码 Thread Code	A (Shank) Max	最小板厚 Min. Sheet Thick- ness	安装孔 Hole Size in Sheet +0.08	C Max.	E ± 0.25	T ±0.25	最小边距 Min. Dist Hole C/L TO Edge
	钢 Steel	不锈钢 Stainless Steel									
M2.5× 0.45	S	CLS	M2.5	0	0.77	0.8-1	4.25	4.22	6.3	1.5	4.8
				1	0.97	1					
				2	1.38	1.4					
M3×0.5	S	CLS	M3	0	0.77	0.8-1	4.25	4.22	6.3	1.5	4.8
				1	0.97	1					
				2	1.38	1.4					
M3.5× 0.6	S	CLS	M3.5	0	0.77	0.8-1	4.75	4.73	7.1	1.5	5.6
				1	0.97	1					
				2	1.38	1.4					
M4×0.7	S	CLS	M4	0	0.77	0.8-1	5.4	5.38	7.9	2	6.9
				1	0.97	1					
				2	1.38	1.4					
M5×0.8	S	CLS	M5	0	0.77	0.8-1	6.4	6.38	8.7	2	7.1
				1	0.97	1					
				2	1.38	1.4					
M6×1	S	CLS	M6	0	0.77	1.2	8.75	8.72	11.05	4.08	8.6
				1	0.97	1.4					
				2	1.38	2.3					
M8×1.25	S	CLS	M8	1	1.38	1.4	10.5	10.47	12.65	5.47	9.7
				2	2.21	2.3					
M10×1.5	S	CLS	M10	1	2.21	2.31	14	13.97	17.35	7.48	13.5
				2	3.05	3.18					

压铆螺母 NUTS

S - 440 - 2 ZI
 ↓ ↓ ↓ ↓
 Type and Code Shank Finish
 Material Thted Code



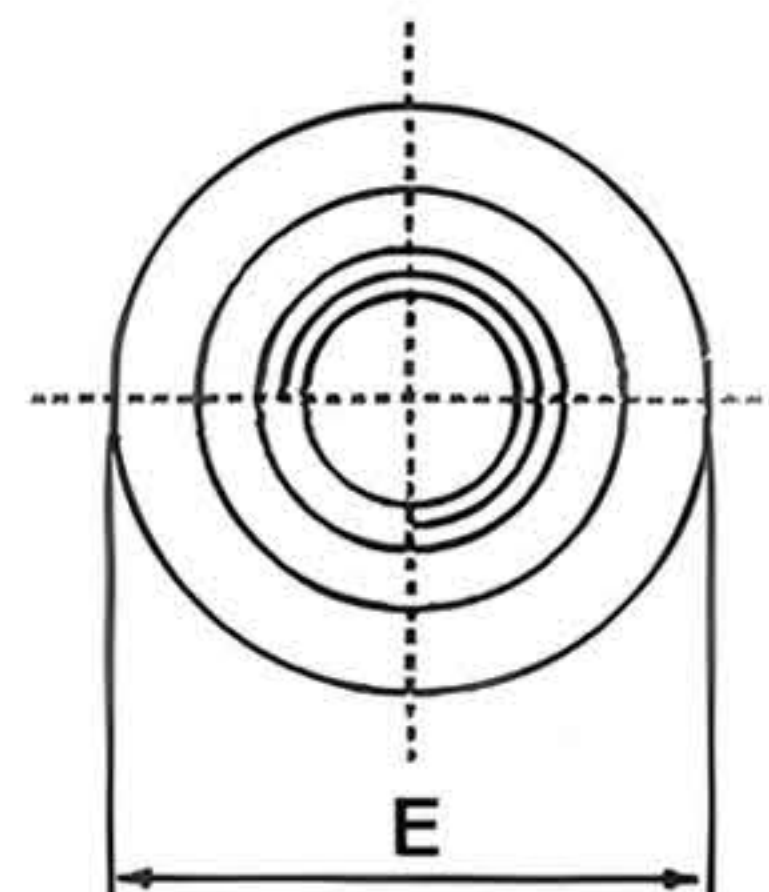
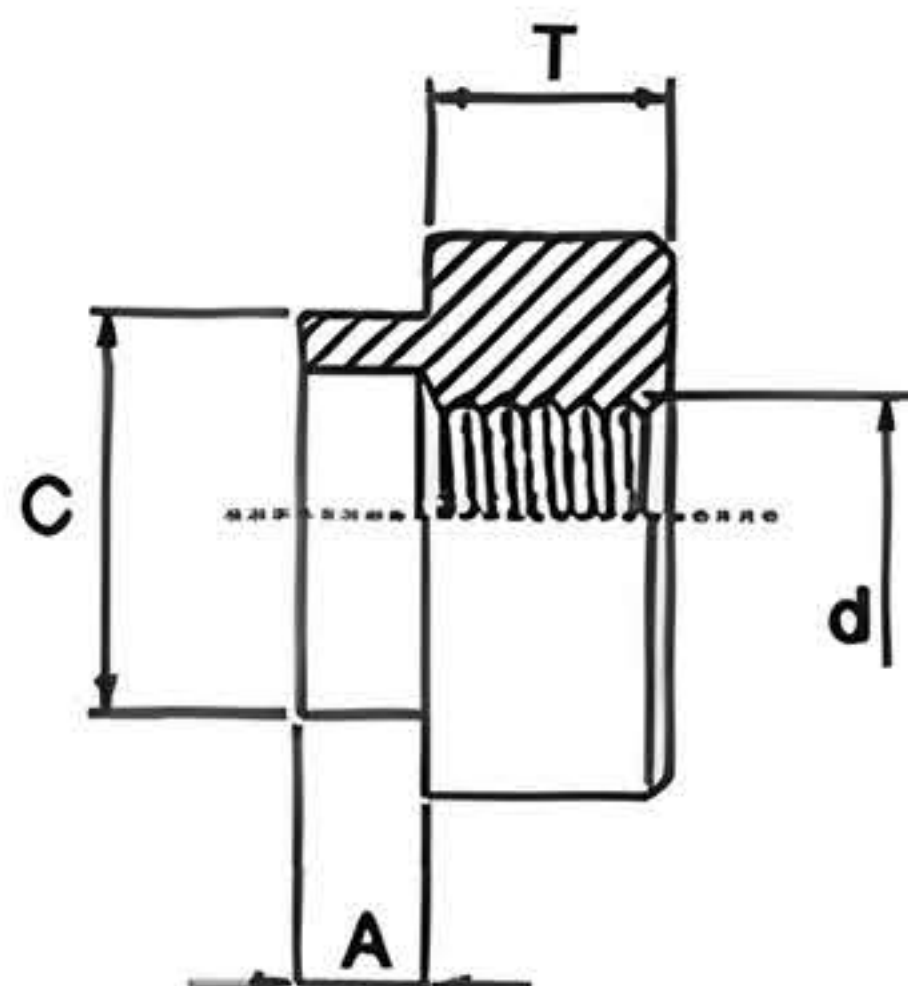
(Clinching profile may vary)

All dimensions are in inches

UNIFED (英制)	螺纹尺寸 Tread size	型号TYPE		螺纹码 Thread Code	底端码 Thread Code	A (Shank) Max	最小板厚 Min. Sheet Thick- ness	安装孔 Hole Size in Sheet +.003 -.000	C Max.	E ±.010	T (±.010)	最小边距 Min. Dist Hole C/L TO Edge
		钢 Steel	不锈钢 Stainless Steel									
	.086-56 (#2-56)	S	CLS	256	0	.030	.030	.166	.165	.25	.07	.19
					1	.038	.040					
					2	.054	.056					
	.112-40 (#4-40)	S	CLS	440	0	.030	.030	.166	.165	.25	.07	.19
					1	.038	.040					
					2	.054	.056					
	.138-32 (#6-32)	S	CLS	632	0	.030	.030	.1875	.187	.28	.07	.22
					1	.038	.040					
					2	.054	.056					
	.164-32 (#8-32)	S	CLS	832	0	.030	.030	.213	.212	.31	.09	.27
					1	.038	.040					
					2	.054	.056					
	.190-32 (#10-32)	S	CLS	032	0	.030	.030	.25	.249	.34	.09	.28
					1	.038	.040					
					2	.054	.056					
	.250-20 (#1/4-20)	S	CLS	0420	0	.045	.047	.344	.343	.44	.17	.34
					1	.054	.056					
					2	.087	.091					
	.313-18 (#5/16-18)	S	CLS	0518	0	.054	.056	.413	.412	.50	.23	.38
					1	.087	.091					
					2	.120	.125					
	.375-16 (#3/8-16)	S	CLS	0616	0	.087	.091	.500	.499	.56	.27	.44
					1	.12	.125					
					2	.235	.250					

Part Number Designation

ZS - M3 - 2
 ↓ ↓ ↓
 Type Thread Code Shank Code



All dimensions are in Millimeters.

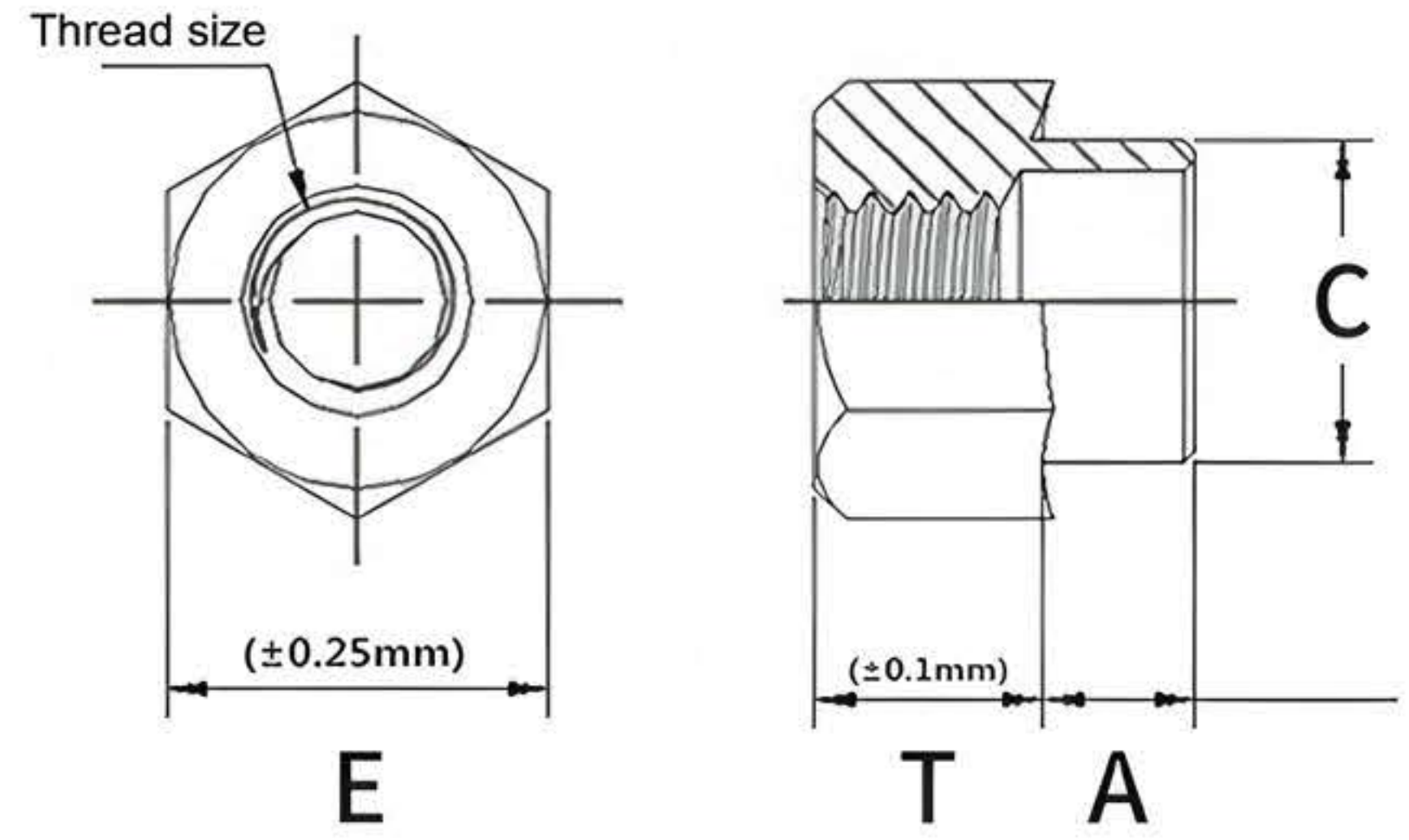
METRIC(公制)	螺纹尺寸 Thread size x Pitch	型号 Type		螺纹码 Thread code	底端码 Shank code	A (Shank) ±0.1	板厚 Sheet thickness Min.	安装孔 Mounting hole Dia. ±0.08	C Max.	E ±0.25	T ±0.25
		钢 Steel	不锈钢 Stainless steel								
	M3x0.5	Z	ZS	M3				5	4.98	7	3
	M4x0.7	Z	ZS	M4	1	1	1	6	5.98	8	4
	M5x0.8	Z	ZS	M5	1.2	1.2	1.2	8	7.95	10	5
	M6x1	Z	ZS	M6	1.5	1.5	1.5	9	8.98	11	6
	M8x1.25	Z	ZS	M8	2	2	2	11	10.98	13	6
	M10x1.5	Z	ZS	M10	2.5	2.5	2.5	14	13.9	16	8
					3	3	3				

Part Number Designation

NZS - M3 - 2

↓ ↓ ↓

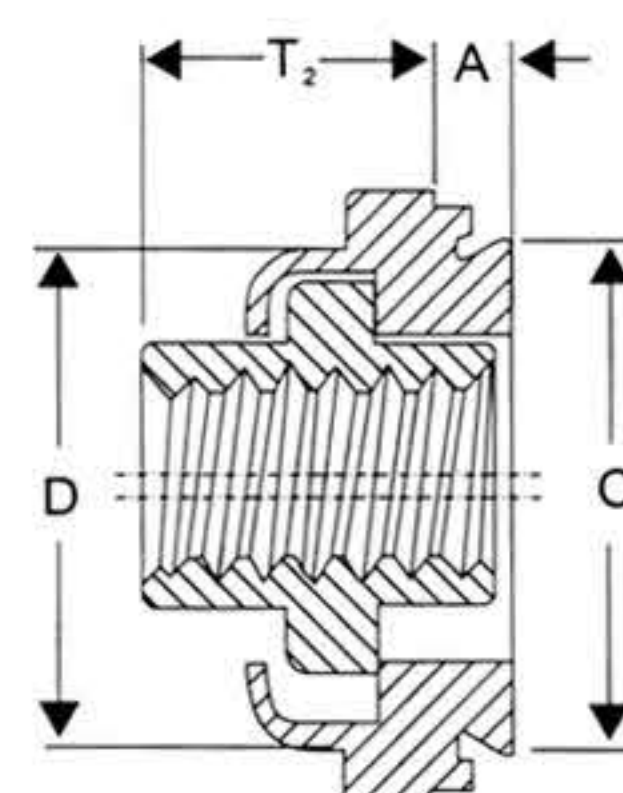
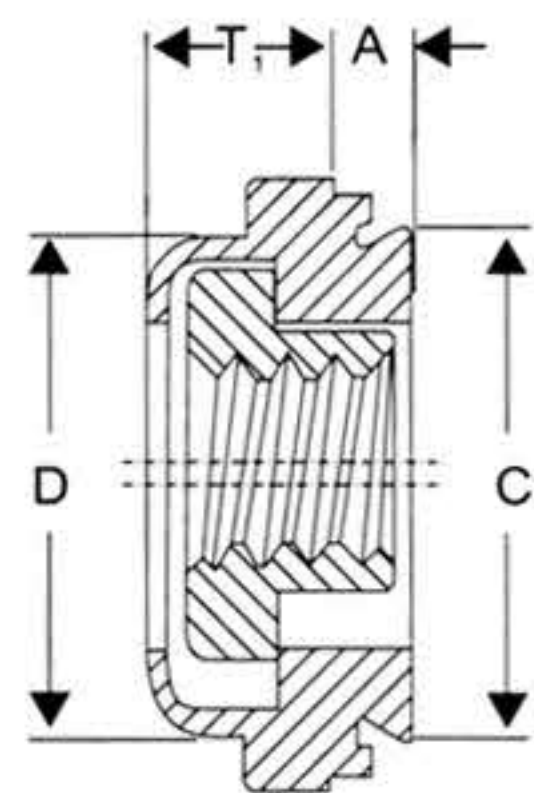
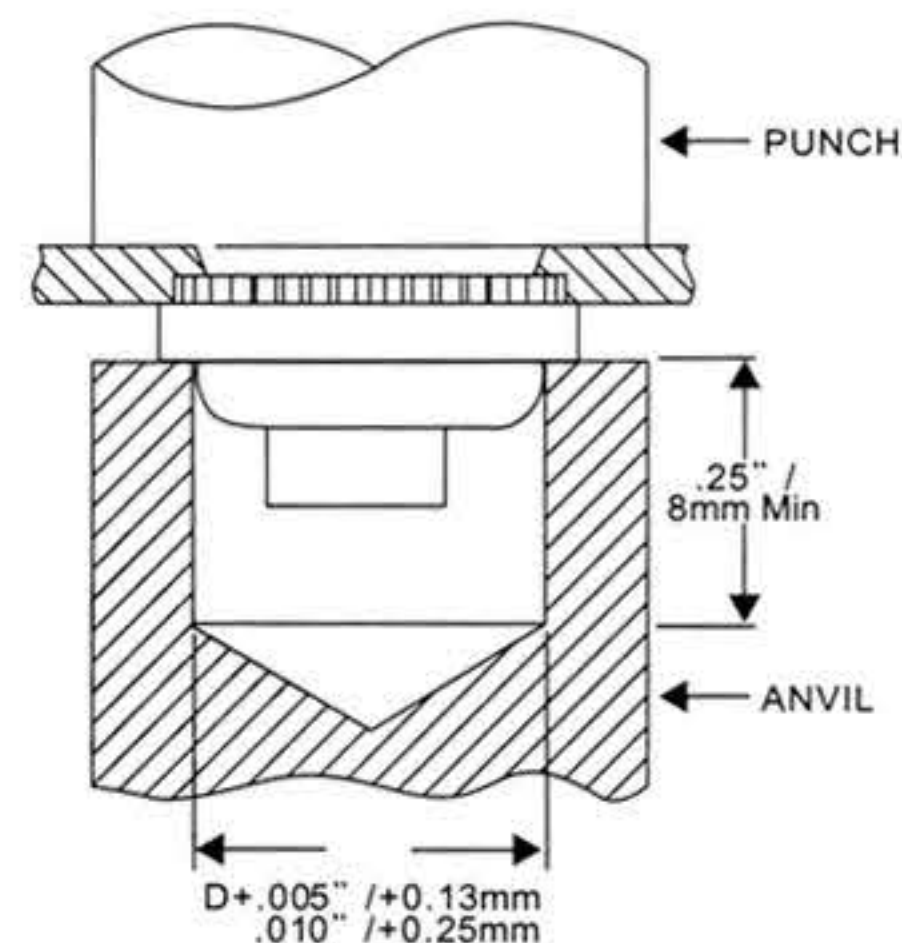
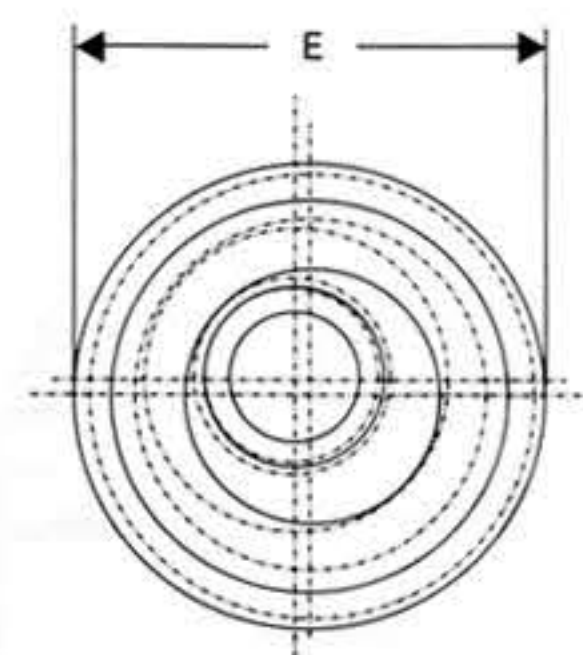
Type Thread Code Shank Code



All dimensions are in Millimeters.

	螺纹尺寸 Thread size x Pitch	型号 Type		螺纹码 Thread code	底端码 Shank code	A (Shank) ±0.1	板厚 Sheet thickness Min.	安装孔 Mounting hole Dia. ±0.08	C Max.	E ±0.25	T ±0.10
		钢 Steel	不锈钢 Stainless steel								
METRIC(公制)	M3x0.5	NZ	NZS	M3	1.5	1.5	1.5	5	4.98	6	3
					2	2	2				
	M4x0.7	NZ	NZS	M4	1.5	1.5	1.5	6	5.98	7	4
					2	2	2				
					3	3	3				
	M5x0.8	NZ	NZS	M5	2	2	2	8	7.95	9	5
					3	3	3				
	M6x1	NZ	NZS	M6	3	3	3	9	8.98	10	6
					4	4	4				
					5	5	5				
					6	6	6				
	M8x1.25	NZ	NZS	M8	3	3	3	11	10.98	12.7	6
					4	4	4				
					5	5	5				
					6	6	6				

AS - 440 - 2 ZI
 ↓ ↓ ↓ ↓
 Type and Code Shank Finish
 Material Thted Code



All dimensions are in inches.

UNIFIED(英制)	螺纹尺寸 Thread size	型号 Type				螺纹码 Thread code	底端码 Shank code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +.003 -.000	C Max.	D Max.	E ±.015	T1 Max.	T2 Max.	最小边距 Min. dist. hole C/L to Edge
		非自锁 Non-locking		自锁 Self-locking												
		钢 Steel	不锈钢 Stainless steel	钢 Steel	不锈钢 Stainless steel											
	.112-40 (#4-40)	AS	AC	LAS	LAC	440	1 2	.038 .054	.040 .056	.290	.289	.290	.36	.13	.19	.30
	.138-32 (#6-32)	AS	AC	LAS	LAC	632	1 2	.038 .054	.040 .056	.328	.327	.335	.390	.13	.20	.32
	.164-32 (#8-32)	AS	AC	LAS	LAC	832	1 2	.038 .054	.040 .056	.368	.367	.365	.44	.13	.21	.34
	.190-24 (#10-24)	AS	AC	LAS	LAC	024	1 2	.038 .054	.040 .056	.406	.405	.405	.47	.17	.27	.36
	.190-32 (#10-32)	AS	AC	LAS	LAC	032	1 2	.038 .054	.040 .056	.406	.405	.405	.47	.17	.27	.36
	.250-20 (1/4-20)	AS	AC	LAS	LAC	0420	2	.054	.056	.515	.514	.510	.60	.21	.31	.42
	.250-28 (1/4-28)	AS	AC	LAS	LAC	0428	2	.054	.056	.515	.514	.510	.60	.21	.31	.42

All dimensions are in Millimeters.

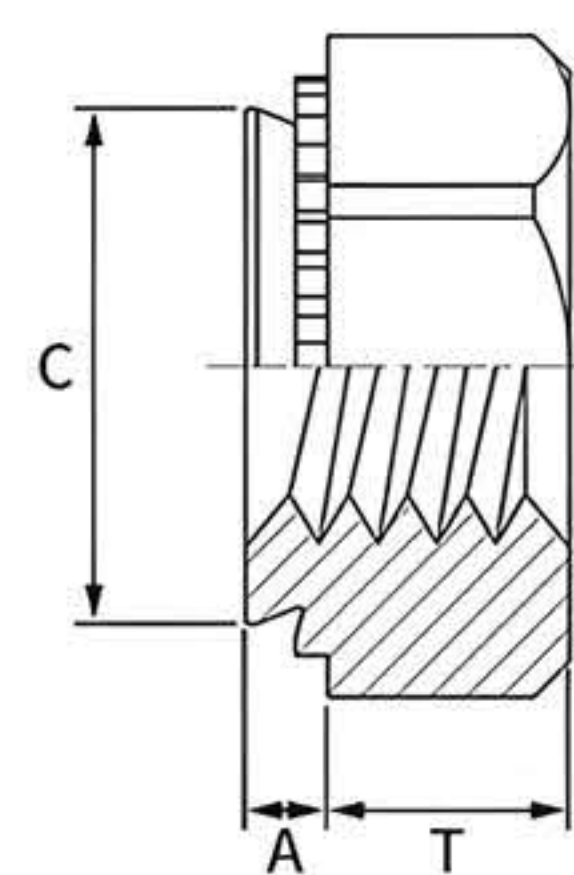
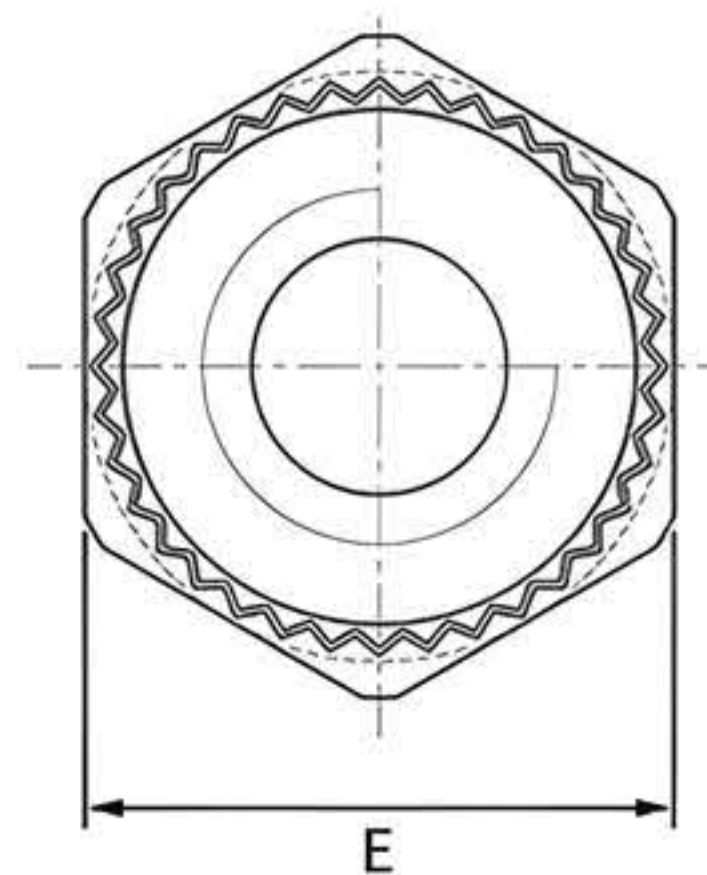
METRIC(公制)	螺纹尺寸 Thread size	型号 Type				螺纹码 Thread code	底端码 Shank code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +.003 -.000	C Max.	D Max.	E ±.015	T1 Max.	T2 Max.	最小边 距 Min. dist. hole C/L to Edge
		非自锁 Non-locking		自锁 Self-locking												
		钢 Steel	不锈钢 Stainless	钢 Steel	不锈钢 Stainless											
	M3x0.5	AS	AC	LAS	LAC	M3	1	0.97	1	7.37	7.35	7.37	9.14	3.31	4.83	7.62
							2	1.38	1.4							
	M4x0.7	AS	AC	LAS	LAC	M4	1	0.97	1	9.35	9.33	9.28	11.18	3.31	5.34	8.64
							2	1.38	1.4							
	M5x0.8	AS	AC	LAS	LAC	M5	1	0.97	1	10.31	10.29	10.29	11.94	4.32	6.86	9.14
							2	1.38	1.4							
	M6x1	AS	AC	LAS	LAC	M6	2	1.38	1.4	13.08	13.06	12.96	15.24	5.34	7.88	10.67

Part Number Designation

BOB - M3 - 2

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Type Thread Code Shank Code

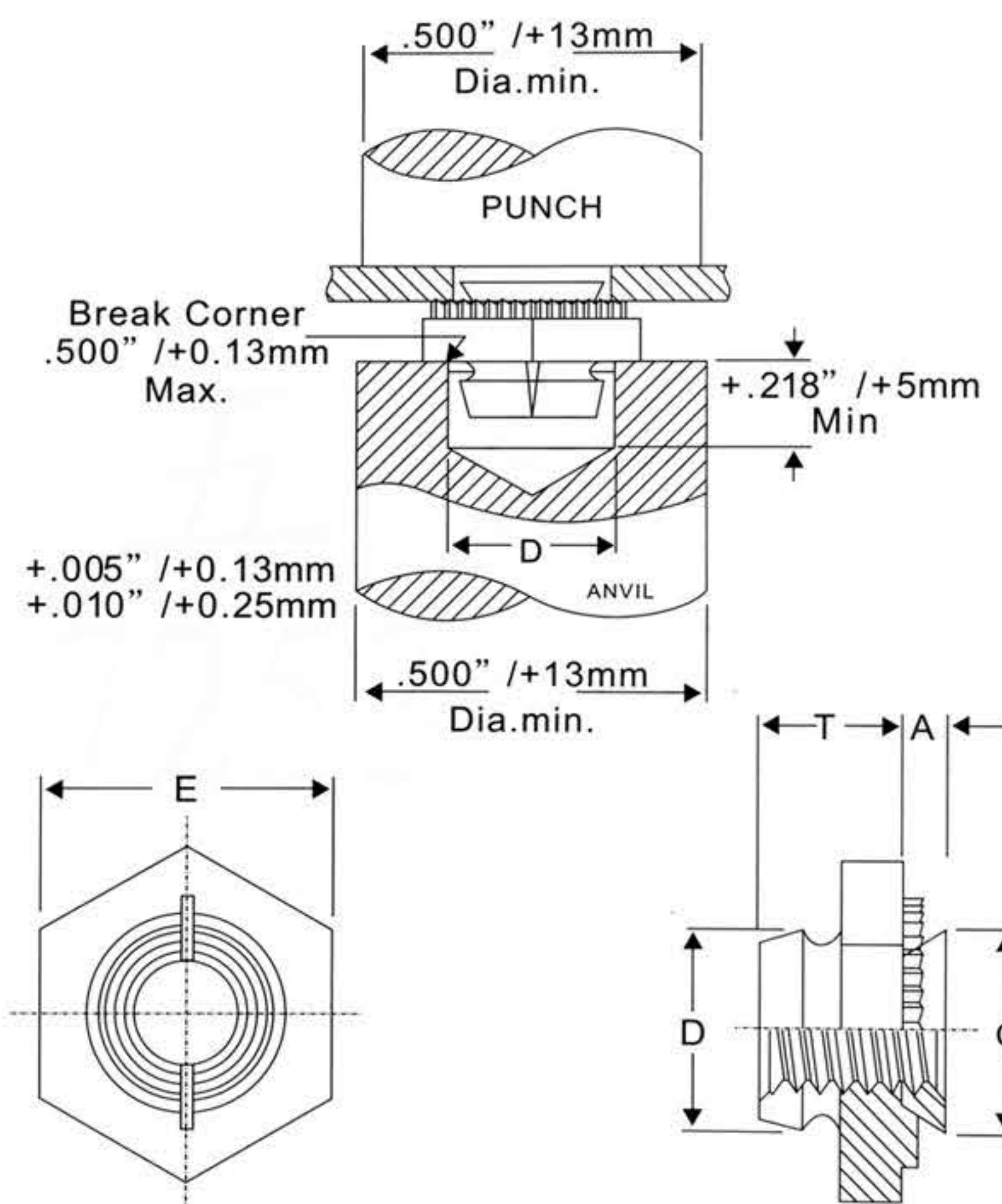


All dimensions are in Millimeters.

METRIC(公制)	螺纹尺寸 Thread size x Pitch	型号 Type		螺纹码 Thread code	底端码 Shank code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +0.003 -0.000	C Max.	E ±0.25	T ±0.25	最小边距 Min. dist. hole C/L to Edge
		钢 Steel	不锈钢 Stainless steel									
	M3x0.5	BOB	BOBS	M3	0	0.8	0.8	4.25	4.22	5.56	2	4.8
					1	1.0	1.0					
					2	1.35	1.4					
	M4x0.7	BOB	BOBS	M4	0	0.8	0.8	5.4	5.38	7	2.2	6.9
					1	1.0	1.0					
					2	1.35	1.4					
	M5x0.8	BOB	BOBS	M5	0	0.8	0.8	6.4	6.38	8	3	7.1
					1	1.0	1.0					
					2	1.35	1.4					
	M6x1	BOB	BOBS	M6	1	1.15	1.2	8.75	8.72	10	4	8.6
					2	1.4	1.5					
	M8x1.25	BOB	BOBS	M8	1	1.15	1.2	10.5	10.47	12.7	5	9.7
					2	1.4	1.5					

Part Number Designation

L K - 6 3 2 - 1 E F
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 Type and Thread Shank Finish
 Material Code Code Code Code



All dimensions are in inches.

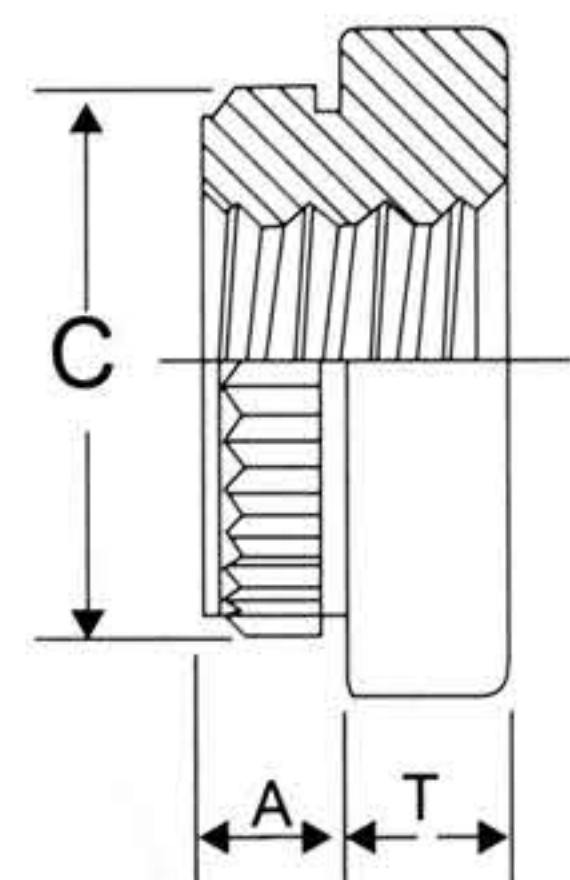
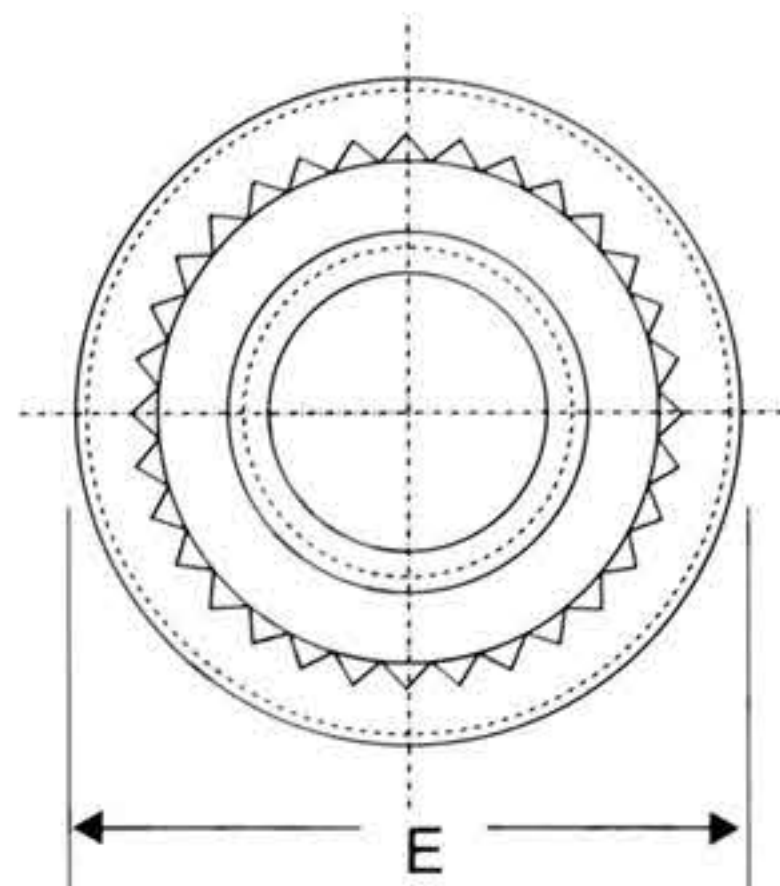
UNIFIED(英制)	螺纹尺寸 Thread size	型号 Type			螺纹码 Thread code	底端码 Shank code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +.003 -.000	C Max.	D Max.	E ±.015	T ±.010	最小边距 Min. dist. hole C/L to Edge
		钢 Steel	不锈钢 Stainless steel	铝 Aluminum										
	.086-56 (#2-56)	LK	LKS	LKA	256	1	.038	.040	.172	.171	.165	.250	.135	.156
						2	.054	.056						
	.112-40 (#4-40)	LK	LKS	LKA	440	1	.038	.040	.187	.186	.185	.250	.135	.156
						2	.054	.056						
	.138-32 (#6-32)	LK	LKS	LKA	632	1	.038	.040	.219	.218	.220	.312	.145	.187
						2	.054	.056						
	.164-32 (#8-32)	LK	LKS	LKA	832	1	.038	.040	.266	.265	.250	.343	.175	.203
						2	.054	.056						
	.190-32 (#10-32)	LK	LKS	LKA	032	1	.038	.040	.312	.311	.300	.375	.205	.218
						2	.054	.056						

All dimensions are in Millimeters.

METRIC(公制)	螺纹尺寸 Thread size x Pitch	型号 Type			螺纹码 Thread code	底端码 Shank code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +.003 -.000	C Max.	D Max.	E ±.015	T ±.010	最小边距 Min. dist. hole C/L to Edge
		钢 Steel	不锈钢 Stainless steel	铝 Aluminum										
	M2.5x0.45	LK	LKS	LKA	M3	1	0.97	1	4.37	4.35	4.45	6.35	3.43	3.9
						2	1.38	1.4						
	M3x0.5	LK	LKS	LKA	M4	1	0.97	1	4.75	4.73	4.85	6.35	3.43	4.0
						2	1.38	1.4						
	M4x0.7	LK	LKS	LKA	M5	1	0.97	1	6.73	6.73	6.2	8.73	4.45	5.2
						2	1.38	1.4						
	M5x0.8	LK	LKS	LKA	M6	1	0.97	1	7.9	7.90	7.75	9.53	5.21	5.6
						2	1.38	1.4						

Part Number Designation

KF2 - 440 - 2
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 Type Thread Code Shank Code



All dimensions are in inches.

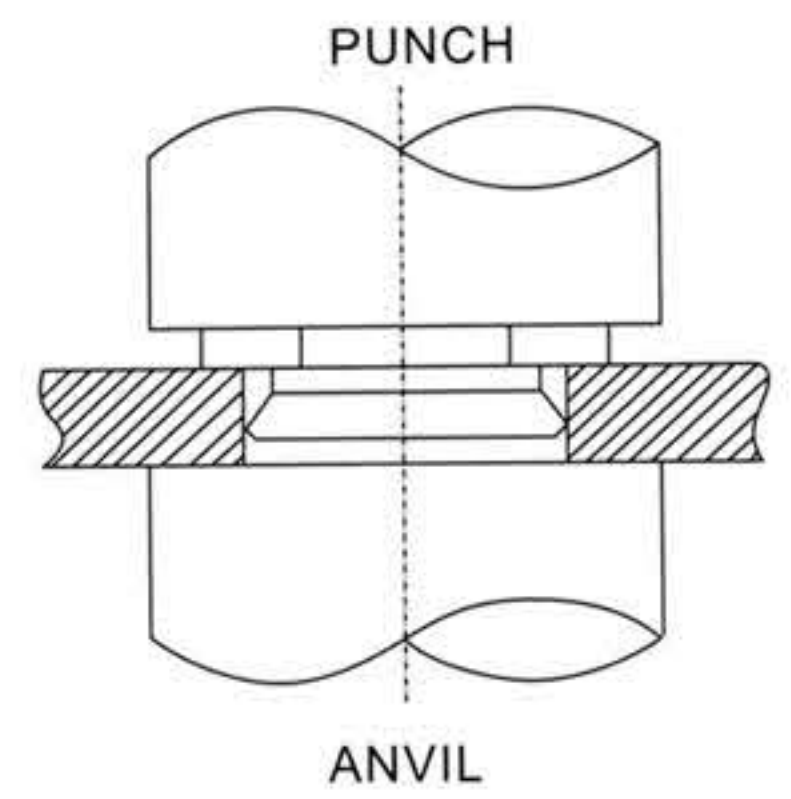
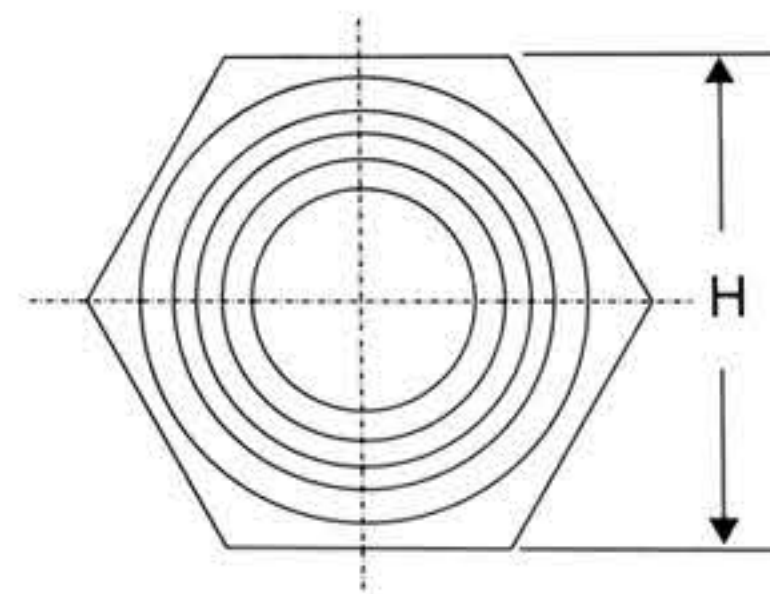
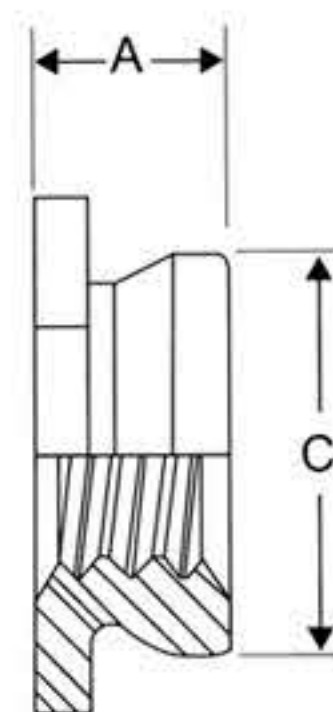
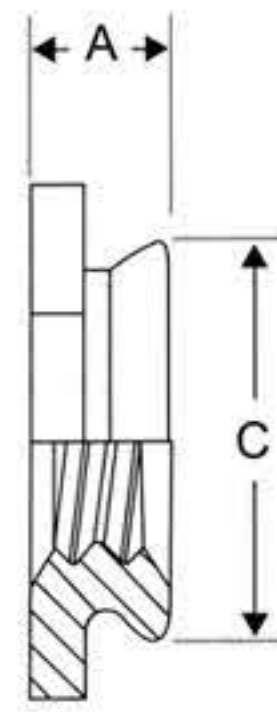
UNIFIED(英制)	螺纹尺寸 Thread size	型号 Type		螺纹码 Thread code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +.003 -.000	C ±.003	E ±.005	T ±.005	最小边距 Min. dist. hole C/L to Edge
		钢 Steel	不锈钢 Stainless steel								
	.086-56 (#2-56)	KF2	KFS2	256	.060	.060	.147	.165	.219	.065	0.16
	.112-40 (#4-40)	KF2	KFS2	440	.060	.060	.166	.184	.219	.065	0.17
	.138-32 (#6-32)	KF2	KFS2	632	.060	.060	.213	.231	.281	.065	0.22
	.164-32 (#8-32)	KF2	KFS2	832	.060	.060	.250	.268	.344	.096	0.25
	.190-32 (#10-32)	KF2	KFS2	032	.060	.060	.272	.290	.375	.127	0.28

All dimensions are in Millimeters.

METRIC(公制)	螺纹尺寸 Thread size x Pitch	型号 Type		螺纹码 Thread code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +.003 -.000	C ±.003	E ±.015	T ±.005	最小边距 Min. dist. hole C/L to Edge
		钢 Steel	不锈钢 Stainless steel								
	M2x0.4	KF2	KFS2	M2	1.53	1.53	3.73	4.19	5.56	1.5	4.2
	M2.5x0.45	KF2	KFS2	M2.5	1.53	1.53	4.22	4.68	5.56	1.5	4.4
	M3x0.5	KF2	KFS2	M3	1.53	1.53	4.22	4.68	5.56	1.5	4.4
	M4x0.7	KF2	KFS2	M4	1.53	1.53	6.4	6.68	8.74	2.0	6.4
	M5x0.8	KF2	KFS2	M5	1.53	1.53	6.9	7.37	9.53	3.0	7.1

Part Number Designation

F - 440 - 2
 ↓ ↓ ↓
 Type Thread Code Shank Code



All dimensions are in inches.

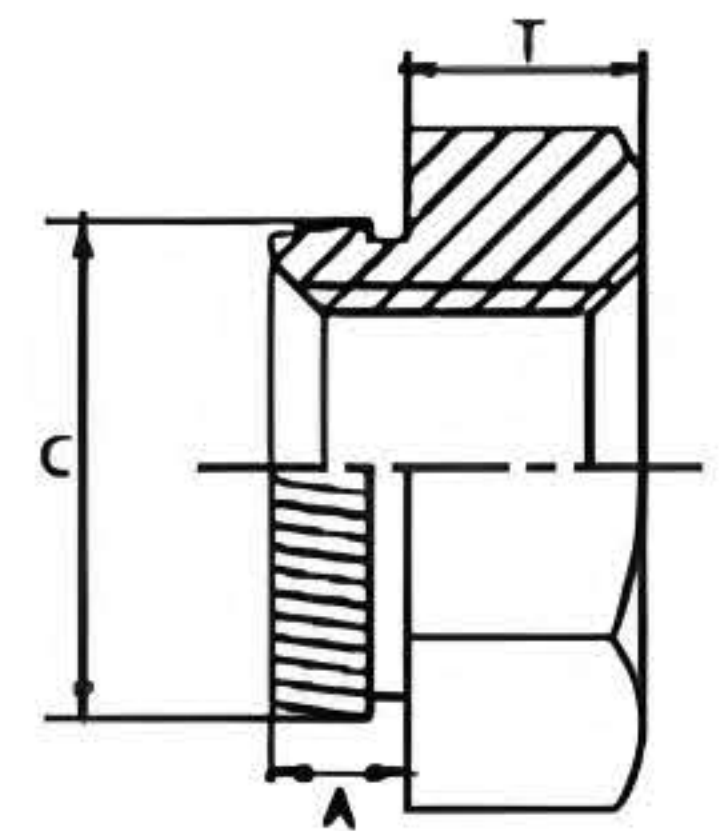
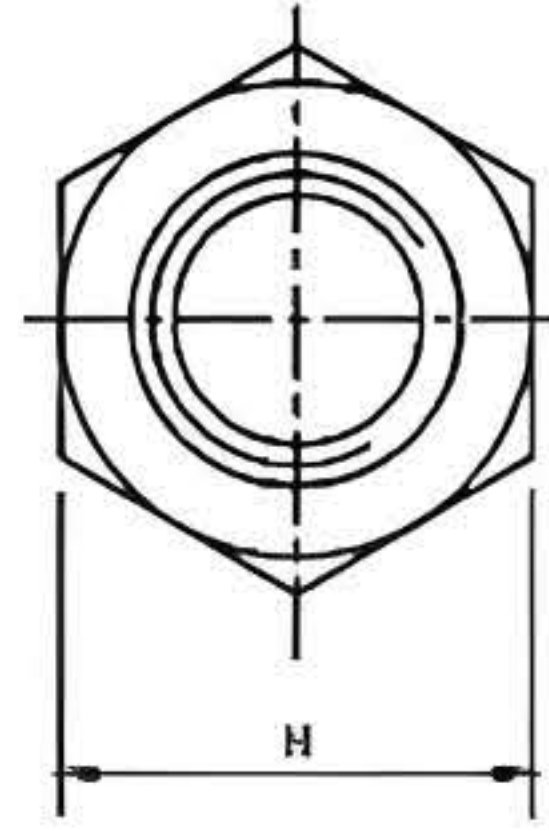
UNIFIED(英制)	螺纹尺寸 Thread size	型号 Type		螺纹码 Thread code	底端码 Shank code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +.003 -.000	C Max.	H Nom.	最小边距 Min. dist. hole C/L to Edge
		钢 Steel	不锈钢 Stainless steel								
	.086-56 (#2-56)	F	FS	256	1	.060	.060-.090	.172	.171	.188	.23
					2	.090	.091-UP				
	.112-40 (#4-40)	F	FS	440	1	.060	.060-.090	.172	.171	.188	.23
					2	.090	.091-UP				
	.138-32 (#6-32)	F	FS	632	1	.060	.060-.090	.213	.212	.250	.27
					2	.090	.091-UP				
	.164-32 (#8-32)	F	FS	832	1	.060	.060-.090	.290	.289	.312	.28
					2	.090	.091-UP				
	.190-32 (#10-32)	F	FS	032	1	.060	.060-.090	.312	.311	.343	.31
					2	.090	.091-UP				
	.250-20 (1/4-20)	F	FS	0420	3	.120	.125-.155	.344	.343	.375	.34
					4	.151	.156-.186				
					5	.182	.187-UP				

All dimensions are in Millimeters.

METRIC(公制)	螺纹尺寸 Thread size	型号 Type		螺纹码 Thread code	底端码 Shank code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. +.003 -.000	C Max.	H Nom.	最小边距 Min. dist. hole C/L to Edge
		钢 Steel	不锈钢 Stainless steel								
	M2x0.4	F	FS	M2	1	1.53	1.53-2.3	4.37	4.35	4.80	6.0
					2	2.3	3.32-UP				
	M2.5x0.45	F	FS	M2.5	1	1.53	1.53-2.3	4.37	4.35	4.80	6.0
					2	2.3	3.32-UP				
	M3x0.5	F	FS	M3	1	1.53	1.53-2.3	4.37	4.35	4.80	6.0
					2	2.3	3.32-UP				
	M4x0.7	F	FS	M4	1	1.53	1.53-2.3	7.37	7.35	7.90	7.2
					2	2.3	3.32-UP				
	M5x0.8	F	FS	M5	1	1.53	1.53-2.3	7.92	7.90	8.70	8.0
					2	2.3	3.32-UP				
	M6x1	F	FS	M6	3	3.05	3.18-3.94	8.74	8.72	9.50	8.8
					4	3.84	3.96-4.72				
					5	4.63	4.75-UP				

Part Number Designation

BN - M3 - 2
 ↓ ↓ ↓
 Type Thread Shank
 Code Code

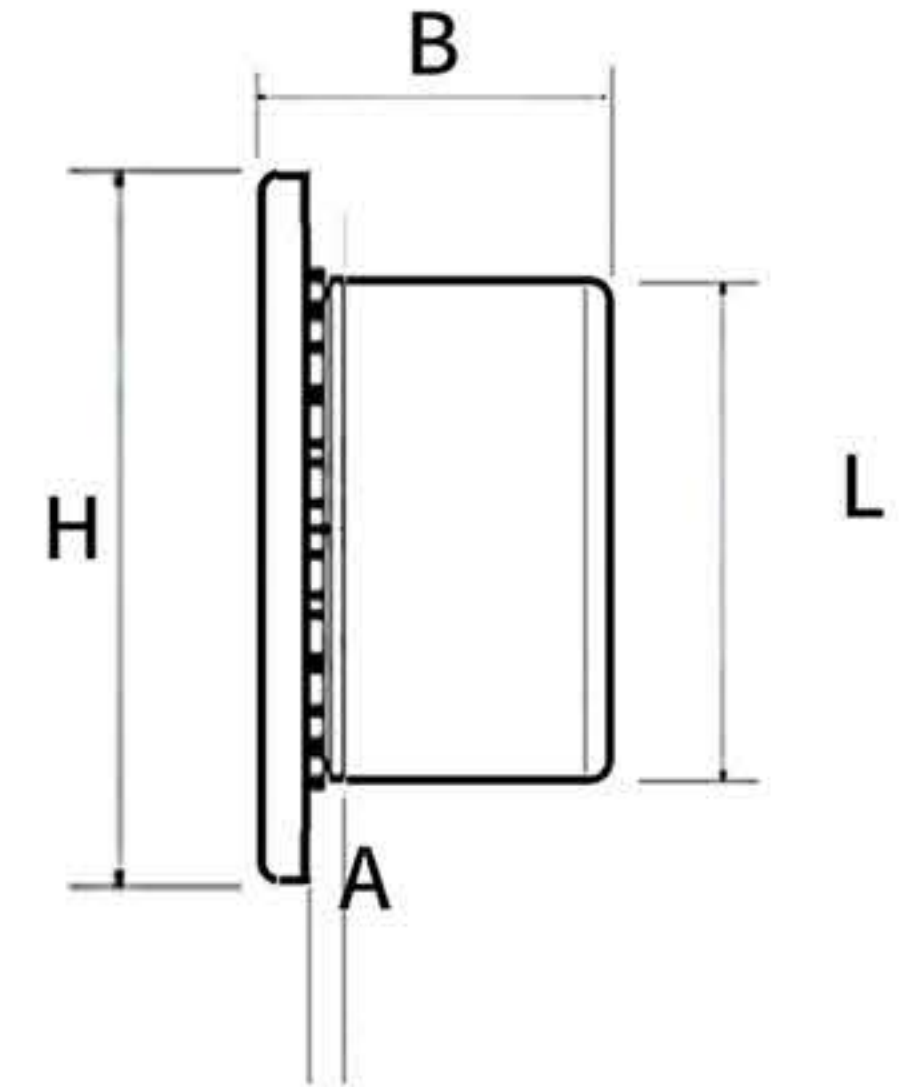
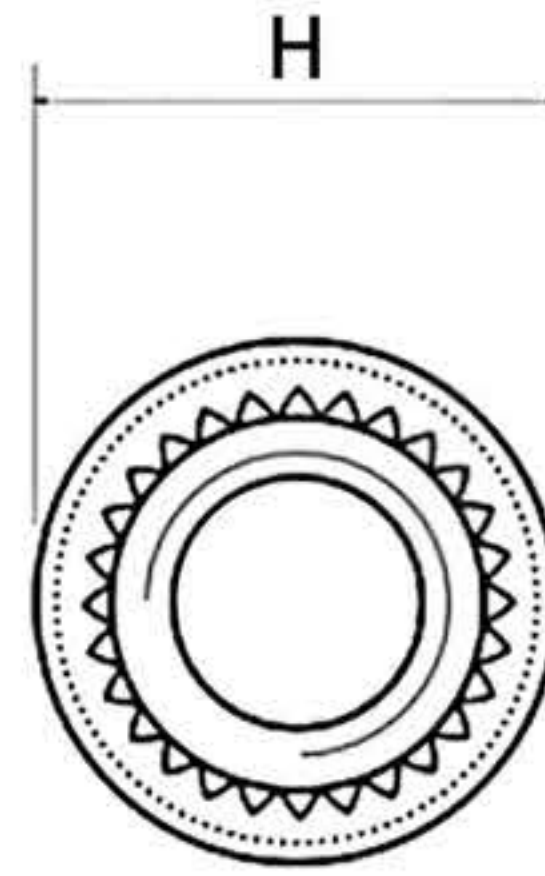


All dimensions are in Millimeters.

METRIC(公制)	螺纹尺寸 Thread size x Pitch	型号 Type 钢 Steel	螺纹码 Thread code	底端码 Shank code	板厚 Sheet thickness Min.	A Max.	C ±0.1	H ±0.25	T ±0.1	安装孔 Mounting hole Dia. ±0.05	最小边距 Min. dist. hole C/L to Edge
	M3x0.5	BN	M3	1	1	0.9	4.7	5.5	2.1	4.5	5.6
				2	2	1.8			1.2		
	M4x0.7	BN	M4	1	1	0.9	5.7	7	2.3	5.56	7
				2	2	1.8			2.7		
	M5x0.8	BN	M5	1	1	0.9	6.75	8	3.1	6.5	8
				2	2	1.8			3.2		
	M6x1	BN	M6	1	1	0.9	8.25	10	4.1	8	8.7
				2	2	1.8			3.2		
	M8x1.25	BN	M8	2	2	1.8	10.35	13	4.7	10	9.5
	M10x1.5	BN	M10	2	2	1.8	12.85	15	6.2	12.5	10
	M12x1.75	BN	M12	2	2	2.8	14.85	17	7.2	14.5	11

Part Number Designation

GNS - M4 - 1
 ↓ ↓ ↓
 Type Thread Code Shank Code

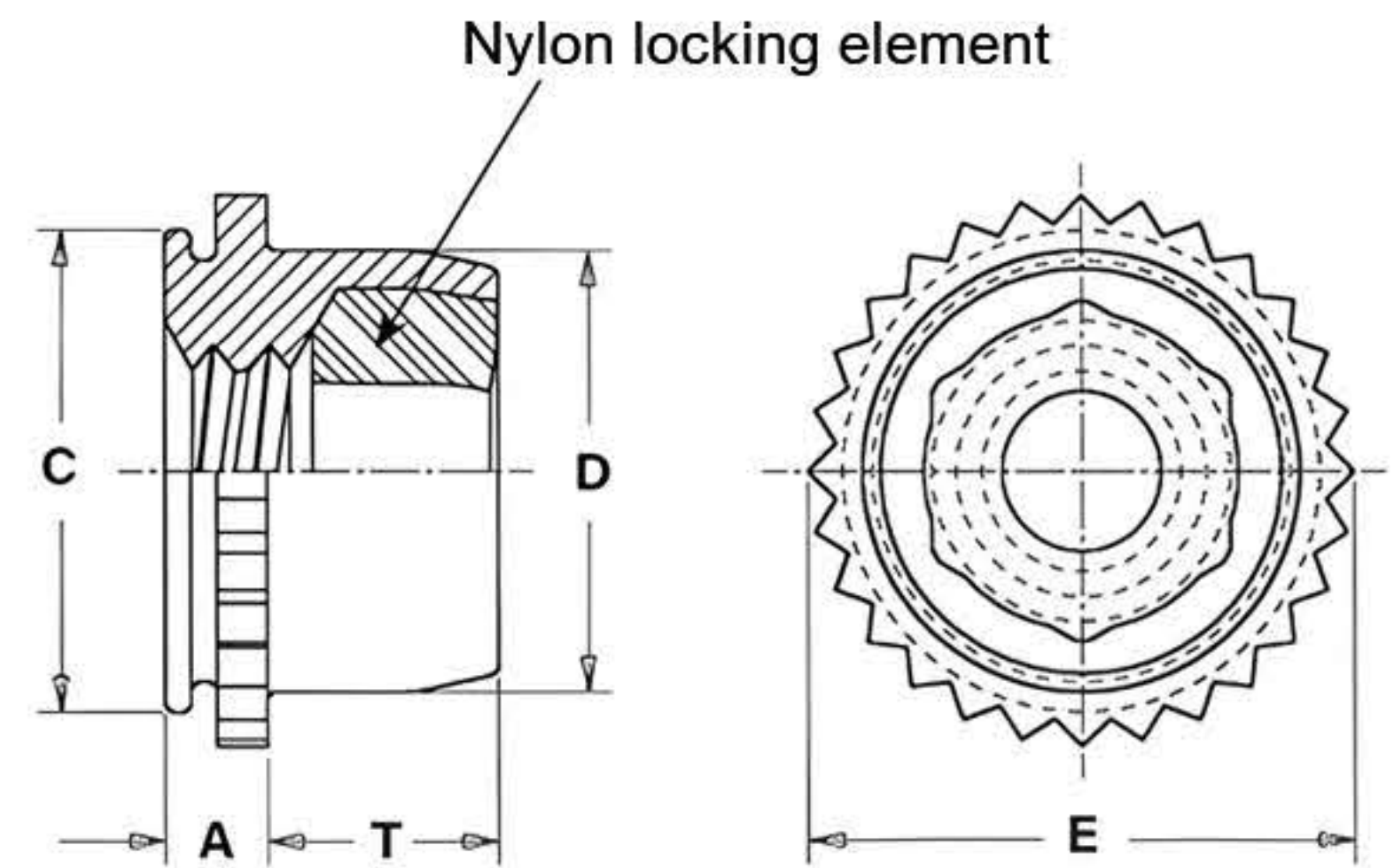


All dimensions are in Millimeters.

METRIC(公制)	螺纹尺寸 Thread size x Pitch	型号 Type 不锈钢 Stainless steel	螺纹码 Thread code	底端码 Shank code	H ±0.1	L ±0.03	B ±0.05	A ±0.05	板厚 Sheet thickness Min.	安装孔 Mounting hole Dia. ±0.05
	M4x0.7	GNS	M4	1	10	6.92	6	0.85	1.0-1.5	7
				2	10	6.92	6	1.1	1.5-2.0	7
	M5x0.8	GNS	M5	1	12	7.93	6	0.85	1.0-1.5	8
				2	12	7.93	6	1.1	1.5-2.0	8
	M6x1	GNS	M6	0	14	8	5.7	0.8	1.0-1.5	8
				1	14	8.93	6	0.85	1.0-1.5	9
				2	14	8.93	6	1.1	1.6-2.5	9
	M8x1.25	GNS	M8	0	16	10.93	6	0.85	0.8-1.5	11
				1	16	10.93	6	1.1	1.5-2.0	11
				2	16	10.93	6	1.38	2.0-3.0	11

Part Number Designation

PL - M3
 ↓ ↓
 Type Thread
 Code



All dimensions are in inches.

UNIFIED(英制)	螺纹尺寸 Thread size	型号 Type		螺纹码 Thread code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. ±0.08	C Max.	D Max.	E Max.	T Max.	最小边距 Min. dist. hole C/L to Edge	安装孔 Mounting hole Dia. ±0.03
		钢 Steel	不锈钢 Stainless steel										
	.112-40 (#4-40)	PL	PLC	440	.060	.059-.070	.234	.233	0.216	.28	.130	.17	.132
	.138-32 (#6-32)	PL	PLC	632	.060	.059-.070	.265	.264	0.246	.31	.130	.19	.158
	.164-32 (#8-32)	PL	PLC	832	.060	.059-.070	.297	.296	0.279	.34	.155	.22	.184
	.190-32 (#10-32)	PL	PLC	032	.060	.059-.070	.312	.311	0.292	.35	.165	.25	.210

All dimensions are in Millimeters.

METRIC(公制)	螺纹尺寸 Thread size x Pitch	型号 Type		螺纹码 Thread code	A (Shank) Max.	板厚 Sheet thickness	安装孔 Mounting hole Dia. ±0.08	C Max.	D Max.	E Max.	T Max.	最小边距 Min. dist. hole C/L to Edge	安装孔 Mounting hole Dia. ±0.03
		钢 Steel	不锈钢 Stainless steel										
	M3x0.5	PL	PLC	M3	1.52	1.5-1.78	6.0	5.97	5.5	7.1	3.6	4.3	3.5
	M4x0.7	PL	PLC	M4	1.52	1.5-1.78	7.5	7.47	7	8.6	4.2	5.6	4.5
	M5x0.8	PL	PLC	M5	1.52	1.5-1.78	8.0	7.97	7.5	8.9	4.5	6.4	5.5



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